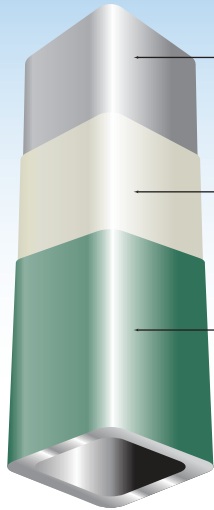


# COLOUR GUIDE

## APPLICATION OPTIONS



### Surface Preparation

SPG commercial blast to a profile of 1.0 mil.

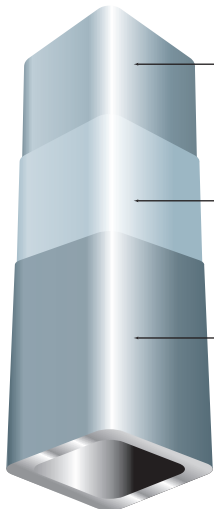
### Prime Coat

Zinc-rich epoxy primer applied to 2.0 mil thickness and baked at 400°F.

### Top Coat

TGIC Polyester applied to 3.0 - 5.0 mil thickness and baked at 400°F.

## Powder Coat Application



### Surface Preparation

Steel is cleaned to remove oxides and contaminates.

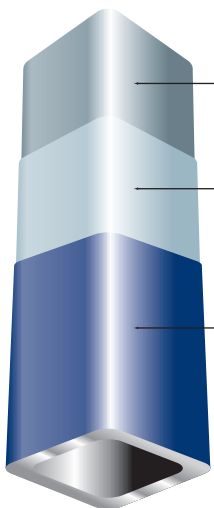
### Surface Preparation

Submerged in a flux bath to cease the oxidation of the steel.

### Galvanizing

Submerged in a molten zinc bath and galvanized as per CSA standard.

## Galvanized Application



### Galvanizing

Galvanized as per CSA standard.

### Sand Blast

Lightly brush blasted to etch surface for powder coat adhesion.

### Top Coat

TGIC Polyester applied to 3.0 - 5.0 mil thickness and baked at 400°F.

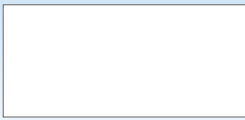
## Galvanized with Powder Coat Application

# COLOUR GUIDE

## PAINT COLOUR CHOICES



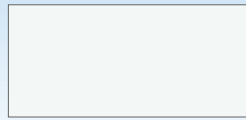
www.custompark.com



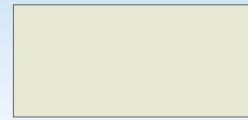
**Gloss White**  
WH90-P80



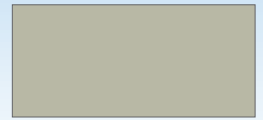
**Gloss White Text**  
WH70-TP145



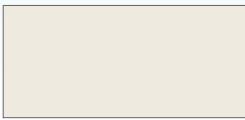
**White Sandtex**  
WH10-SP173



**XP Railing Almond**  
BE80-XP817



**XP Oyster Grey**  
GY80-XP1097



**Off White**  
WH80-P40



**ASA 70 Grey**  
GY80-TP154



**S/G ASA 61 Grey**  
GY40-P41



**S/G ASA 49 Grey**  
GY50-P495



**XP Pebble Grey**  
GY80-XP169



**XP Railing Beige**  
BE80-XP559



**XP Sandalwood**  
BE90-XP657



**XP Mocha**  
BR80-XP1174



**XP Metro Brown**  
BR80-XP464



**XP Chestnut Brown**  
BR80-XP1423



**Safety Yellow**  
YL80-P7



**Ring Yellow**  
YL80-P3



**Cat Yellow**  
YL80-P471



**Safety Orange**  
RD90-P151



**Gloss Orange**  
RD80-P150



**Fire Red**  
RD90-P75



**XP Red Baron**  
RD90-XP991



**Gloss Red Text**  
RD70-TP42



**Ruby Red**  
RD80-P18



**Burgundy**  
RD80-P121



**XP Light Blue**  
BL80-XP78



**Regatta Blue**  
BL80-P70



**XP Mirror Blue**  
BL80-XP199



**Stinger Blue**  
BL80-P934



**XP Vibrant Purple**  
BL80-XP38



**Telco Green**  
GN80-P235



**Seafoam Green**  
GN80-P463



**XP Signs Green**  
GN90-XP167



**XP Railing Green**  
GN80-XP12



**Equipment Green**  
GN80-P105



**Black Santex**  
BK10-SP9



**Matte Black**  
BK10-P103



**L/G Black Text**  
BK10-TP114



**XP Carbon Black**  
BK50-XP63



**Midnight Black**  
BK90-P25

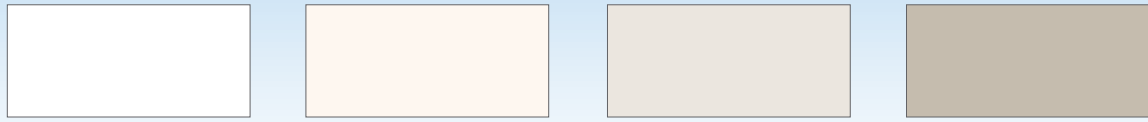
Please Note: Colours shown here may not match actual finish exactly.

P = Standard Polyester Powders

XP = Super Durable Polyester Powders

# COLOUR GUIDE

## METAL ROOF COLOUR CHOICES



**Bright White**  
QC9783

**White-White**  
QC9317

**Bone White**  
QC9273

**Stone Grey**  
QC9305



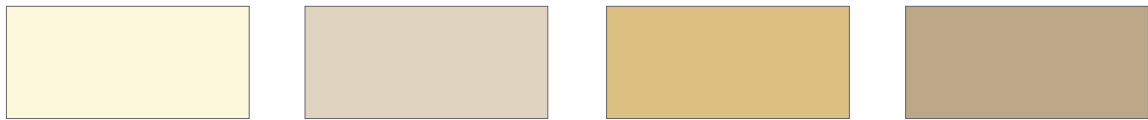
**Regent Grey**  
QC9730



**Charcoal**  
QC9306



**Black**  
QC9262



**Ivory**  
QC9802

**Light Stone**  
QC9367

**Gold**  
QC9276

**Tan**  
QC9315



**Hickory Moss**  
QC9368



**Buckskin**  
QC9202



**Coffee Bean**  
QC9326



**International Orange**  
QC9234



**Tile Red**  
QC9259



**Bright Red**  
QC9386



**Dark Red**  
QC9250



**Burgundy**  
QC9873

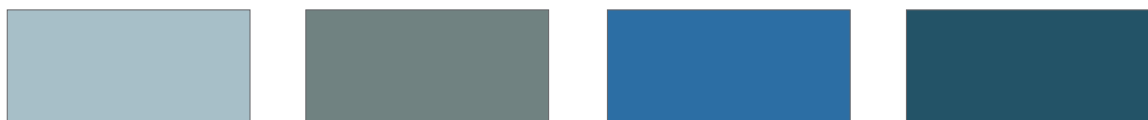


**Pacific Turquoise**  
QC9258

**Medium Green**  
QC9329

**Deepwater Green**  
QC9684

**Melcher's Green**  
QC9307



**Sapphire Blue**  
QC9261

**Slate Blue**  
QC9260

**Royal Blue**  
QC9790

**Heron Blue**  
QC9330

Please Note: Colours shown here may not match actual finish exactly.